



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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DTSP10001
Job Sheet 193345



Part No: DTSP10001

Job Qty: 40 pcs

Part Name: Sleeve



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/12/19

Job Tracking No:

Due Date: 5/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DTSP10001 Rev A IPP Rev. A 19.02.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	40 pcs	5/6/19	5/6/19	0.00	20.00	Conventional Lathe - 1		
	19-1-16 SL-154-1						Conventional Lathe - 2		
110	QC 2	40 pcs	5/6/19	5/6/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

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Container No: S177278



Part: DTSP10001

Job No: 193345

Serial No/Batch: S177278

Revision: A

Inspector:

Exp Date:

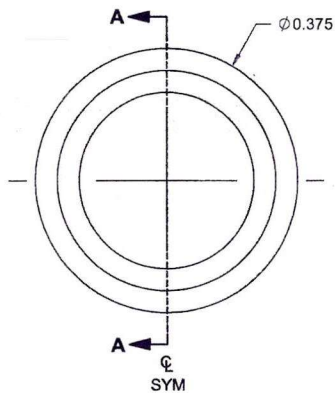
Instructions:

Date: 05/01/19

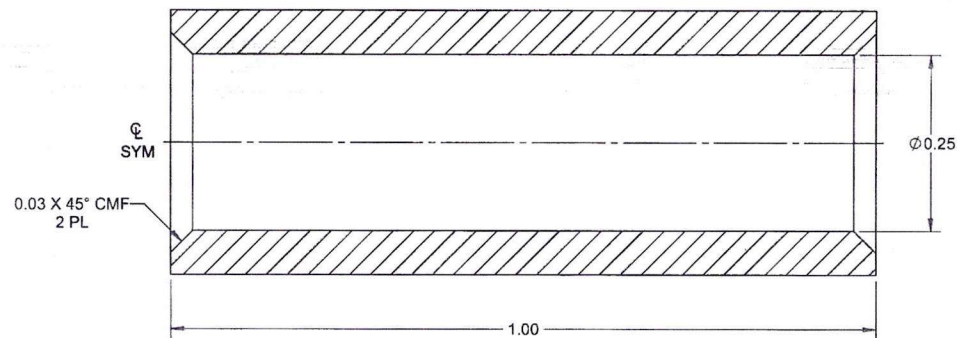
Plex 4/12/19 10:20 AM Dart.lajeunesse.marie

					QC 2 - 65			
					QC 2 - 5			
					QC 2 - 71			
120	QC 8	40 pcs	5/6/19	0.00 0.00	QC 8 - 12			
					QC 8 - 14	5845-19/05/03		
					QC 8 - 17			
					QC 8 - 20			
					QC 8 - 25			
					QC 8 - 3			
					QC 8 - 32			
					QC 8 - 33			
					QC 8 - 35			
					QC 8 - 39			
					QC 8 - 4			
					QC 8 - 44			
					QC 8 - 45			
					QC 8 - 49			
					QC 8 - 58			
					QC 8 - 8			
					QC 8 - 9			
					QC 8 - 68			
					QC 8 - 67			
					QC 8 - 1 (A)			
					QC 8 - 47			
					QC 8 - 40			
					QC 8 - 52			
					QC 8 - 23			
130	Packaging 3-1 - Stock - B4B	40 pcs	5/6/19	0.00 0.00	Packaging 3 - 1 - B4B			
					Packaging 3 - 2 - B4B			
					Packaging 3 - 3 - B4B			
					Packaging 3 - 4 - B4B			
					Packaging 3 - 5 - B4B			
140	QC 21 - FG	40 pcs	5/6/19	0.00 0.00	QC 21 - FG - 21	DAS 28 9-89		
					QC 21 - FG - 70	DAS 21 9-89		
					QC 21 - FG - 53	9-89 MAY 06 2011		
Part Op 100 - 1-Machine as per Dwg. 2-Debur Descriptions: 130 - . FOLIO FC 754 folio Rev: A Dwg Rev: A								
DAS 45 19-4-16 9-89								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
M304TR0.375W.065	304 Round Tube .375 X .065W	3.6800 ft (.092 ea)	100-Conventional Lathe - 1	5145223				
19-4-16 45 9-89								
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
100-Conventional Lathe - 1	M304TR0.375W.065	4	45	0				
DAS 45 19-4-16 9-89								
Part Specifications								
Specifications could not be found.								

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DTSP10001 SLEEVE



SECTION A-A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 193345 M15
19-04-12

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

A	NEW ISSUE	19-586	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	MBB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MBB		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	DTSP10001	SHEET 1 OF 1
APPROVED	WY	TITLE	SCALE
		SLEEVE	NTS
DATE	2/14/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

